

NCL/QC/ENV/ 2025-26/ *464*

Date: 19.11.2025

The Director

IRO, MoEFCC
3rd Floor Aranya Bhavan,
Opp to RBI, Saifabad,
Hyderabad -500004.Telangana.

Dear Sir,

Sub: Submission of Six Months **Compliance Report** of the Environment Clearance accorded to M/s. NCL Industries Ltd, Cement Plant - Simhapuri, Nalgonda (Dt), Telangana.

Ref: Cement Plant EC F. No: J- 11011/576/2008-IA II (I), Dated: 16-06-2023.

We submit herewith the conditions wise Compliance Status Report for the above referred Environment Clearances accorded by the MoEFCC along with test reports of Ambient Air Quality, Fugitive Emission, Stack Monitoring and Noise levels, Water & Waste Water Analysis Reports and Ground Water Level Monitored by accredited third party laboratory M/s. Lawn Enviro Associates for the period **April to September 2025** for the kind information.

Thanking you,

Yours Faithfully,

For NCL INDUSTRIES LTD,



AUTHORIZED SIGNATORY

Encl: 1. Compliance Status Report of F. No: J- 11011/576/2008-IA 11(I), Dated: 16-06-2023.
along with Monthly Monitoring Reports.

CC to : 1. Regional Directorate – CPCB, 2nd Floor, 40-E, BSNL Building, TVK Industrial Estate,
CIPET Road, Guindy, Chennai – 600032
2. The Environment Engineer, TSPCB Board, Regional Office, H.No.6-2-888/B, 2nd Floor,
Laxmi Complex, Near Clock Tower, NALGONDA – 508001.

Factory : Simhapuri, Mattapalli Village, Mattampalli Mandal, Suryapet Dist., -508 204, T.S.

E-mail : nclworks@nclind.com

Regd. & Corporate Office: 7th Floor, NCL Pearl, Near Rail Nilayam, S.D. Road, Secunderabad-500 026. Telangana, India,

T : 91-40-30120000, 2980 7868/69, Fax: 91-40-2980 7871, E-mail: ncl@nclind.com | Website : www.nclind.com

Your (**Half Yearly Compliance Report**) has been **Submitted** with following details

Proposal No	EC23A009TG122701
Compliance ID	128715365
Compliance Number(For Tracking)	EC/M/COMPLIANCE/128715365/2025
Reporting Year	2025
Reporting Period	01 Dec(01 Apr - 30 Sep)
Submission Date	22-11-2025
RO/SRO Name	V Geroge Jenner
RO/SRO Email	tr025@ifs.nic.in
State	TELANGANA
RO/SRO Office Address	Integrated Regional Offices, Hyderabad

Note:- SMS and E-Mail has been sent to V Geroge Jenner, TELANGANA with Notification to Project Proponent.

Half Yearly Compliance Report**2025****01 Dec(01 Apr - 30 Sep)****Acknowledgement**

Proposal Name		M/s NCL Industries Limited	
Name of Entity / Corporate Office		GAUTAM K	
Village(s)		METTAPALLE	
District		SURYAPET	
Proposal No.	EC23A009TG122701	Category	Industrial Projects - 1
Plot / Survey / Khasra No.		Sub-District	MattamPally
State	TELANGANA	Entity's PAN	*****7002L
MoEF File No.	J-11011/576/2008-IA.II(I)	Entity name as per PAN	NCL INDUSTRIES LIMITED

Compliance Reporting Details

Reporting Year	2025
Remarks (if any)	Expansion of Cement Plant with increase in production of Clinker from 2.6 MTPA to 4.0 MTPA, Cement from 2.0 MTPA to 4.0 MTPA by making change in Raw Mill, Preheater, Coal Mill, Cement Mill Packing Plant of Kiln-III by Ms. NCL Industries Limited, located at Village Mattapally, Mandal Matampally, District Suryapet, Telangana Grant of Environmental Clearance Compliance Report submitting for Six Months Period of April to September 2025.
Reporting Period	01 Dec(01 Apr - 30 Sep)

Details of Production and Project Area

Name of Entity / Corporate Office	GAUTAM K	
	Project Area as per EC Granted	Actual Project Area in Possession
Private	48.12	48.12
Revenue Land	0	0
Forest	0	0
Others	0	0

Total		48.12		48.12		
Production Capacity						
Sr. no	Product Name	units	Valid Upto	Capacity	Production last year	Capacity as per CTO
1	CLINKER FROM LINE 1,2 and 3	Million Tons per Annum (MTPA)	31/12/2028	4	2.101	2.6
2	CEMENT FROM LINE 1,2 and 3	Million Tons per Annum (MTPA)	31/12/2028	4	2.122	3
Conditions						
Specific Conditions						
Sr.No.	Condition Type	Condition Details				
1	MISCELLANEOUS	This instant EC is subject to outcome of PIL [WP PIL NO. 245(PIL) of 2017] filed by Sevabhai Yuvajana Sangam before the Hon’ble Court.				
PPs Submission: Complied Followed as per Guidelines					Date: 14/11/2025	
2	MISCELLANEOUS	The PP shall comply with all the environmental protection measures and safeguards proposed in the documents submitted to the Ministry. All the recommendations made in the EIA/EMP in respect of environmental management, and risk mitigation measures relating to the project shall be implemented.				
PPs Submission: Complied The Environmental Clearance (EC) was obtained for the plant production enhancement of clinker production from 2.6 to 4 MTPA and cement production from 2 MTPA to 4 MTPA. However, only a partial expansion has been completed, with cement production increased from 2 MTPA to 3 MTPA. The remaining portion of the project is yet to be implemented. Environmental protection measures, safeguards, and recommendations for environmental management and mitigation are being followed.					Date: 14/11/2025	
3	MISCELLANEOUS	The project proponent shall utilize modern technologies for capturing of carbon emitted and shall also develop carbon sink/carbon sequestration resources capable of capturing more than emitted. The implementation report shall be submitted to the IRO, MoEF & CC in this regard.				
PPs Submission: Being Complied Modern technologies for carbon capture and carbon sink/sequestration will be implemented during project execution. Green Belt Development has been carried out in the plant and colony areas to aid carbon capture.					Date: 14/11/2025	
4	MISCELLANEOUS	The nearest human settlement from the site is Mattapally Village located at a distance of 1.1 KM from the site. A total of 23 villages and towns are existing in the 10 km radius of the site. The EAC advised that Project Proponent shall take appropriate environmental safeguard measures to minimise the impact on the habitation of the				

		locals. The PP shall also include some of these locations in its environmental monitoring programme.
PPs Submission: Complied As per EAC guidance, appropriate environmental safeguard measures are being implemented to minimize the impact on local communities. Environmental monitoring is conducted monthly by a third party MoEFCC and NABL accredited laboratory. Monitoring reports and detailed compliance reports are submitted to the respective IRO for review. Reports are enclosed.		Date: 19/11/2025
5	MISCELLANEOUS	PP shall continue to work for socio economic development of seven adopted villages and prepare a plan to develop them into model villages.
PPs Submission: Complied Followed as per Guidelines.		Date: 14/11/2025
6	MISCELLANEOUS	The fresh water requirement for the proposed expansion of 1992 KLD shall be obtained from Krishna river and 3652 KLD as recycled water. Necessary permission shall be obtained from the Competent Authority in this regard.
PPs Submission: Complied Total freshwater consumption from Krishna River has not exceeded 1992 KLD, as per CFO Consent Order No. 240524887499, dated 04.01.2024. Permission from Irrigation CAD has been accorded to draw 4275 KLD. Permission letter enclosed		Date: 14/11/2025
7	MISCELLANEOUS	Three tier Green Belt shall be developed in a time frame of one year covering at least 33% of the total project area with native species all along the periphery of the project site of adequate width and tree density shall not be less than 2500 per ha. Survival rate of green belt developed shall be monitored on periodic basis to ensure that damaged plants are replaced with new plants in the subsequent years.
PPs Submission: Complied Total plant area is 48.12 ha. Greenbelt has been developed over 17.5 ha (36.38 percentage). Damaged plants are periodically replaced, and survival rate is satisfactory. Plantation photos enclosed		Date: 14/11/2025
8	MISCELLANEOUS	Greening and Paving shall be implemented in the plant area to arrest soil erosion and dust pollution from exposed soil surface
PPs Submission: Complied Gardens, Greening and Paving are implementing and maintaining in plant and colony.		Date: 14/11/2025
9	MISCELLANEOUS	The Action Plan for the Panch-tatva (5 commitments) including fossil fuel reduction road map and net-zero carbon emissions shall be strictly implemented.
PPs Submission: Complied Alternative fuels and Alternative Raw Materials are using and have already taken up extensive plantation activities in the Plant, Mines area, School, Colony and available vacant places.		Date: 14/11/2025
10	MISCELLANEOUS	The proposed project shall be designed as "Zero Liquid Discharge" Plant. ETP shall be installed and there shall be no discharge of effluent from the plant. Domestic effluent shall be treated in Sewage Treatment Plant. MSW waste shall be treated in digester and recovered gas shall be used in the canteen.

PPs Submission: Complied The project operates as a ZLD plant. No industrial effluent is discharged. Domestic wastewater is treated in a 250 KLD STP; treated water is reused for greenbelt development. Domestic solid waste is segregated bio degradable waste is composted, and non-biodegradable waste is incinerated in cement kilns. Photos enclosed		Date: 19/11/2025
11	MISCELLANEOUS	The company shall also undertake rain water harvesting measures as per the plan submitted in the EIA/EMP report and reduce water dependence from the outside source.
PPs Submission: Complied Rain water harvesting measures will be taken as per the EIA/EMP report in project execution time.		Date: 14/11/2025
12	MISCELLANEOUS	All stockyards shall be having impervious flooring and shall be equipped with water spray system for dust suppression. Stock yards shall also have garland drains to trap the run off material.
PPs Submission: Complied Water spray systems are implemented in all stockyards and have garland drains to trap the run off material. Photos are enclosed		Date: 14/11/2025
13	MISCELLANEOUS	Slip roads shall be provided at the gates and along crossings on main roads.
PPs Submission: Complied Slip roads will be provided after completion of project at the gates and along crossings on main roads.		Date: 14/11/2025
14	MISCELLANEOUS	All internal and connecting road to the Highway shall be black topped/ concreted with suitable load in term of Million Standard Axle (MSA) as per IRC guidelines.
PPs Submission: Complied Followed as per Guidelines.		Date: 14/11/2025
15	MISCELLANEOUS	Performance monitoring of pollution control equipment shall be taken up yearly and compliance status in this regard shall be reported to the concerned Regional Office of the MoEF&CC.
PPs Submission: Complied Performance monitoring is conducted annually by a third-party MoEFCC and NABL-accredited laboratory. Reports are submitted to IRO along with compliance reports. Reports enclosed		Date: 14/11/2025
16	MISCELLANEOUS	Dioxin and furans shall be monitored twice a year during co-processing of hazardous waste and report shall be submitted to the Regional Office of the MoEF&CC.
PPs Submission: Complied Dioxin and furan monitoring is carried out by a MoEF CC and NABL-accredited laboratory. Reports are submitted to IRO with compliance reports. Monitoring by M/s. Hyderabad Waste Management Project (Re Sustainability). Reports enclosed		Date: 14/11/2025
17	MISCELLANEOUS	Particulate matter emissions from all the stacks shall be less than 30 mg/Nm3
PPs Submission: Complied Complied. All stacks are equipped with air pollution control systems and bag filters. PM emissions		Date: 19/11/2025

		are maintained below 30 mg/Nm ³ , verified by a third party MoEF CC approved laboratory. Reports enclosed	
18	MISCELLANEOUS	DeSOx system shall be provided dry type. NOx level shall be maintained below 600 mg/Nm ³ by using best available technology.	
PPs Submission: Complied Followed as per Guidelines. Low-NOx KHD burners and multicore fuel feeding systems are installed in kiln operations. SOx and NOx emissions are within prescribed limits.			Date: 19/11/2025
19	MISCELLANEOUS	Petcoke dosing shall be controlled automatically to control SO ₂ emission from chimney within the prescribed limits.	
PPs Submission: Complied Petcoke dosing is automatically controlled with raw mix feed to maintain SO ₂ emissions within prescribed limits.			Date: 14/11/2025
20	MISCELLANEOUS	PP shall identify the Source of fluoride emissions and action plan to mitigate the same shall be implemented.	
PPs Submission: Complied Followed as per Guidelines.			Date: 14/11/2025
21	MISCELLANEOUS	A proper action plan must be implemented to dispose of the electronic waste generated in the industry.	
PPs Submission: Complied Followed as per Guidelines. The electronic waste generated in the industry are disposed through PCB Authorised agencies only.			Date: 14/11/2025
22	MISCELLANEOUS	Specific action plan for mitigating occupational health hazards must be implemented by the PP.	
PPs Submission: Complied Implemented as per Guidelines. A work permit system is in place for hazardous jobs. Use of personal protective equipment (PPE) is ensured as per safety checklists to mitigate occupational health risks.			Date: 14/11/2025
23	MISCELLANEOUS	All the recommendations made in the risk assessment report shall be implemented and compliance status in this regard shall be furnished to the Regional Office of the MoEF & CC along with the six monthly compliance report.	
PPs Submission: Complied Followed as per Guidelines. The project is under execution; all recommendations will be fulfilled upon completion.			Date: 14/11/2025
24	MISCELLANEOUS	All the commitments made to the public during the Public Hearing/Public Consultation shall be satisfactorily implemented. The action plan based on the social impact assessment study of the project as per the EMP in accordance to the Ministry's OM dated 30.09.2020 shall be strictly implemented and progress shall be submitted to the Regional Office of MoEF&CC.	
PPs Submission: Complied Followed as per Guidelines.			Date: 14/11/2025
25	MISCELLANEOUS	The Plastic Waste Management Rules 2016, inter-alia, mandated	

		banning of identified Single Use Plastic (SUP) items with effect from 01/07/2022. In this regard, CPCB has issued a direction to all the State Pollution Control Boards (SPCBs)/Pollution Control Committees (PCCs) on 30/06/2022 to ensure the compliance of Notification published by Ministry on 12/08/2021. The technical guidelines issued by the CPCB in this regard is available at https://cpcb.nic.in/technical-guidelines-3/ . All the project proponents are hereby requested to sensitize and create awareness among people working within the Project area as well as its surrounding area on the ban of SUP in order to ensure the compliance of Notification published by this Ministry on 12/08/2021. A report, along with photographs, on the measures taken shall also be included in the six monthly compliance report being submitted by the project proponents.
PPs Submission: Complied The Plastic Waste Management Rules, 2016, and subsequent amendments are being followed as per guidelines. All Single Use Plastic (SUP) items are banned in the colony and plant site. Awareness programs are conducted for employees and contract workers within the project area and nearby villages. Display and notice boards have been installed in the plant and colony to spread awareness about the SUP ban. Photographs enclosed		Date: 14/11/2025
26	MISCELLANEOUS	The project proponent shall adopt the Clean Air practices like mechanical collectors, wet scrubbers, fabric filters (bag houses), electrostatic precipitators, combustion systems (thermal oxidizers), condensers, absorbers, adsorbers, and biological degradation. Controlling emissions related to transportation shall include emission controls on vehicles as well as use of cleaner fuels. Sufficient numbers of additional truck mounted Fog/Mist water cannons shall be procured and operated regularly inside the project premises and also in the surrounding villages to arrest suspended dust in the atmosphere.
PPs Submission: Complied Clean air practices have been adopted through installation of the following Air Pollution Control (APC) systems: RABH for Kiln line II/Raw Mill, electrostatic precipitators for Coolers line I, II and III, and PJBH for Kiln line I and III. Bag filters are installed for cement mills and coal mills. An 11 MW Waste Heat Recovery (WHR) Power Plant has been established using hot gases from kiln and cooler. Vehicular emissions are controlled using fixed water sprinklers and water tankers operated regularly within the premises and surrounding villages. Procurement of truck-mounted Fog/Mist water cannons is under process to further arrest suspended dust. Detailed list of APC equipment, bag filters, and related photographs are enclosed		Date: 14/11/2025
27	MISCELLANEOUS	Krishna River is at a distance of 0.6 km from the project site in the South direction. Also, Vemuleri River (3.4 km, NW), Vagu Near Raghavapuram (6.05, NW), Pond Near Chitalammagudem (5.34 km, NNE), Pond Near Mathampalli (8.32 km, NNE), Pond near Kottur (5.08 km, WSW), Pond near Krishna Tanda (3.92 km, NNE) and Pond near Gundlapahad (6.88 km, WNW) exists within the study area of the project site. A robust and full proof Drainage Conservation scheme to protect the natural drainage and its flow parameters; along with Soil conservation scheme and multiple Erosion control measures shall be implemented.
PPs Submission: Complied Followed as per Guidelines. Will be implemented in project execution time.		Date: 14/11/2025
General Conditions		

Sr.No.	Condition Type	Condition Details
1	WATER QUALITY MONITORING AND PRESERVATION	Sewage Treatment Plant shall be provided for treatment of domestic wastewater to meet the prescribed standards.
PPs Submission: Complied STP of 250 KLD capacity installed for domestic wastewater. Treated water is reused for greenbelt development. STP Photos and Reports enclosed		Date: 19/11/2025
2	Statutory compliance	The Environment Clearance (EC) granted to the project/ activity is strictly under the provisions of the EIA Notification, 2006 and its amendments issued from time to time. It does not tantamount/ construe to approvals/ consent/ permissions etc., required to be obtained or standards/conditions to be followed under any other Acts/Rules/Subordinate legislations, etc., as may be applicable to the project.
PPs Submission: Complied Followed as per Guidelines. EC was obtained for enhancement of clinker production from 2.6 to 4.0 MTPA and cement production from 2.0 to 4.0 MTPA. Partial expansion has been completed (cement production enhanced from 2.0 to 3.0 MTPA). The remaining portion is under implementation.		Date: 14/11/2025
3	AIR QUALITY MONITORING AND PRESERVATION	The project proponent shall install 24x7 continuous emission monitoring system with respect to standards prescribed in Environment (Protection) Rules 1986 vide G.S.R. No. 612 (E) dated 25th August, 2014 (Cement) and subsequent amendment dated 9th May, 2016 (Cement) and 10th May, 2016 (in case of Co-processing Cement); as amended from time to time; and connected to SPCB and CPCB online servers and calibrate these system from time to time according to equipment supplier specification through labs recognized under Environment (Protection) Act, 1986 or NABL accredited laboratories.
PPs Submission: Complied 24x7 online stack emission monitoring systems are installed for all major stacks (Kiln, Cooler, Coal Mill, and Cement Mills) in all three lines. Data is transmitted to CPCB and TSPCB servers and calibrated periodically through MoEF CC-recognized or NABL-accredited laboratories. Details enclosed		Date: 14/11/2025
4	AIR QUALITY MONITORING AND PRESERVATION	The project proponent shall monitor fugitive emissions in the plant premises at least once in every quarter through labs recognised under Environment (Protection) Act, 1986.
PPs Submission: Complied Complied. Fugitive and ambient air monitoring is carried out monthly by NABL-accredited laboratory. Reports are submitted to TSPCB, Regional Office Nalgonda. Enclosed		Date: 19/11/2025
5	AIR QUALITY MONITORING AND PRESERVATION	The project proponent shall install system carryout to Ambient Air Quality monitoring for common/criterion parameters relevant to the main pollutants released (e.g. PM10 and PM2.5 in reference to PM emission, and SO2 and NOx in reference to SO2 and NOx emissions) within and outside the plant area at least at four locations (one within and three outside the plant area at an angle of 120°each), covering upwind and downwind directions.
PPs Submission: Complied Being followed. Ambient air quality monitoring for PM10, PM2.5, SO2, and NOx is conducted monthly by NABL-accredited laboratory. Reports enclosed		Date: 14/11/2025

6	AIR QUALITY MONITORING AND PRESERVATION	The project proponent shall submit monthly summary report of continuous stack emission and air quality monitoring and results of manual stack monitoring and manual monitoring of air quality /fugitive emissions to Regional Office of MoEF&CC, Zonal office of CPCB and Regional Office of SPCB along with six-monthly monitoring report.
PPs Submission: Complied Complied. Monthly summary reports are submitted to MoEF CC Regional Office, CPCB Zonal Office, and SPCB, along with six-monthly compliance reports. Enclosed		Date: 14/11/2025
7	AIR QUALITY MONITORING AND PRESERVATION	Appropriate Air Pollution Control (APC) system shall be provided for all the dust generating points including fugitive dust from all vulnerable sources, so as to comply prescribed stack emission and fugitive emission standards.
PPs Submission: Complied All required APC systems are installed at all dust-generating and vulnerable sources. Equipment is maintained periodically to ensure compliance. List of Bag Filters and APC systems enclosed		Date: 19/11/2025
8	AIR QUALITY MONITORING AND PRESERVATION	The project proponent shall provide leakage detection and mechanised bag cleaning facilities for better maintenance of bags.
PPs Submission: Complied Leakage detection systems for bag filters are provided. Cleaning is automated at time-based intervals for effective maintenance. All operations are monitored and controlled from the Central Control Room (CCR).		Date: 14/11/2025
9	AIR QUALITY MONITORING AND PRESERVATION	Pollution control system in the cement plant shall be provided as per the CREP Guidelines of CPCB.
PPs Submission: Complied Followed as per Guidelines.		Date: 14/11/2025
10	AIR QUALITY MONITORING AND PRESERVATION	Sufficient number of mobile or stationery vacuum cleaners shall be provided to clean plant roads, shop floors, roofs, regularly.
PPs Submission: Complied One truck-mounted road sweeping and vacuum machine and one smaller road sweeper are in operation for regular cleaning. Photos enclosed		Date: 14/11/2025
11	AIR QUALITY MONITORING AND PRESERVATION	Ensure covered transportation and conveying of raw material to prevent spillage and dust generation; Use closed bulkers for carrying fly ash.
PPs Submission: Complied All raw material trucks are covered with tarpaulins and not overloaded. Fly ash is transported in closed bulkers. Photos enclosed		Date: 14/11/2025
12	AIR QUALITY MONITORING AND PRESERVATION	Provide wind shelter fence and chemical spraying on the raw material stock piles; and.
PPs Submission: Complied Followed as per Guidelines. The Photos are enclosed		Date: 14/11/2025

13	AIR QUALITY MONITORING AND PRESERVATION	Provide Low NOX burners as primary measures and SCR /NSCR technologies as secondary measure to control NOX emissions.
PPs Submission: Complied Low-NOx burners and multi-fuel feeding systems are provided for kilns. NOx emissions are within prescribed limits.		Date: 14/11/2025
14	AIR QUALITY MONITORING AND PRESERVATION	Have separate truck parking area and monitor vehicular emissions at regular interval.
PPs Submission: Complied Dedicated truck parking area provided. Vehicular emissions are monitored regularly.		Date: 14/11/2025
15	AIR QUALITY MONITORING AND PRESERVATION	Efforts shall be made to reduce impact of the transport of the raw materials and end products on the surrounding environment including agricultural land by the use of covered conveyor belts/railways as a mode of transport.
PPs Submission: Complied Covered conveyor belts are used inside the plant. Trucks are covered with tarpaulins, and water tankers are used for regular road wetting. Photos enclosed		Date: 14/11/2025
16	AIR QUALITY MONITORING AND PRESERVATION	Ventilation system shall be designed for adequate air changes as per ACGIH document for all tunnels, motor houses, cement bagging plants.
PPs Submission: Complied Followed as per Guidelines.		Date: 14/11/2025
17	WATER QUALITY MONITORING AND PRESERVATION	The project proponent shall install 24x7 continuous effluent monitoring system with respect to standards prescribed in Environment (Protection) Rules 1986 vide G.S.R. No. 612 (E) dated 25th August, 2014 (Cement) and subsequent amendment dated 9th May, 2016 (Cement) and 10th May, 2016 (in case of Co-processing Cement) as amended from time to time; and connected to SPCB and CPCB online servers and calibrate these system from time to time according to equipment supplier specification through labs recognized under Environment (Protection) Act, 1986 or NABL accredited laboratories.
PPs Submission: Complied Not applicable. No effluent generation in plant.		Date: 14/11/2025
18	WATER QUALITY MONITORING AND PRESERVATION	The project proponent shall regularly monitor ground water quality at least twice a year (pre and post-monsoon) at sufficient numbers of piezometers/sampling wells in the plant and adjacent areas through labs recognized under Environment (Protection) Act, 1986 and NABL accredited laboratories.
PPs Submission: Complied Groundwater quality is monitored by NABL-accredited laboratories. Reports submitted to RO		Date: 19/11/2025
19	WATER QUALITY MONITORING AND PRESERVATION	Garland drains and collection pits shall be provided for each stock pile to arrest the run-off in the event of heavy rains and to check the water pollution due to surface run off.

PPs Submission: Complied Collection pits provided to arrest run-off during heavy rains.		Date: 19/11/2025
20	WATER QUALITY MONITORING AND PRESERVATION	Water meters shall be provided at the inlet to all unit processes in the cement plant.
PPs Submission: Complied Followed as per Guidelines.		Date: 19/11/2025
21	WATER QUALITY MONITORING AND PRESERVATION	The project proponent shall make efforts to minimize water consumption in the cement plant complex by segregation of used water, practicing cascade use and by recycling treated water.
PPs Submission: Complied Recycling water using for road wetting and green belt development.		Date: 19/11/2025
22	Noise Monitoring & Prevention	Noise quality shall be monitored as per the prescribed Noise Pollution (Regulation and Control) Rules, 2000 and report in this regard shall be submitted to Regional Officer of the Ministry as a part of six-monthly compliance report.
PPs Submission: Complied Complied. Monitoring done by MoEF CC and NABL-accredited laboratory. Reports submitted to MoEFCC Regional Office. Enclosed		Date: 19/11/2025
23	Noise Monitoring & Prevention	The ambient noise levels should conform to the standards prescribed under E(P)A Rules, 1986 viz. 75 dB(A) during day time and 70 dB(A) during night time.
PPs Submission: Complied Complied. Results are within prescribed limits. Reports enclosed		Date: 19/11/2025
24	ENERGY PRESERVATION MEASURES	Waste heat recovery system shall be provided for kiln and cooler.
PPs Submission: Complied 11MW WHR Waste Heat Recovery power Plant established in 2021 by using existing kiln and cooler hot gases. Combined CFO obtained from TGPCB, Consent Order No: 240524887499Dt: 04.01.2024. Photos Enclosed.		Date: 19/11/2025
25	ENERGY PRESERVATION MEASURES	The project proponent makes efforts to achieve power consumption less than 65 units/ton for Portland Pozzolona Cement (PPC) and 85 units/ton for Ordinary Portland Cement (OPC) production and thermal energy consumption of 670 Kcal/Kg of clinker.
PPs Submission: Complied Efforts are made to reduce power consumption of cement and thermal energy consumption of clinker. Power and thermal energy consumption details enclosed.		Date: 19/11/2025
26	ENERGY PRESERVATION MEASURES	Provide solar power generation on roof tops of buildings, for solar light system for all common areas, street lights, parking around project area and maintain the same regularly.
PPs Submission: Complied A 4.25 MW Solar Power Plant has been installed within the plant premises. Solar lighting systems		Date: 19/11/2025

and energy-efficient lights are provided for all common areas, streetlights, and parking zones, and are maintained regularly, Photographs enclosed		
27	ENERGY PRESERVATION MEASURES	Provide the project proponent for LED lights in their offices and residential areas.
PPs Submission: Complied Energy efficient LED lights are used in all offices and residential areas to minimize power consumption. Regular maintenance is carried out.		Date: 19/11/2025
28	WASTE MANAGEMENT	Used refractories shall be recycled as far as possible.
PPs Submission: Complied Used refractory bricks and other materials are recycled to the maximum possible extent. The remaining quantity is sold to brick manufacturing units.		Date: 19/11/2025
29	GREENBELT	The project proponent shall prepare GHG emissions inventory for the plant and shall submit the program for reduction of the same including carbon sequestration by trees in the plant premises.
PPs Submission: Being Complied A GHG emissions inventory has been prepared for the existing plant, including carbon sequestration by trees within the premises. The same approach is being followed for the project expansion.		Date: 19/11/2025
30	GREENBELT	Project proponent shall submit a study report within six months on Decarbonisation program, which would essentially consist of company's carbon emissions, carbon budgeting/ balancing, carbon sequestration activities and carbon offsetting strategies. Further, the report shall also contain time bound action plan to reduce its carbon intensity of its operations and supply chains, energy transition pathway from fossil fuels to Renewable energy etc. All these activities/ assessments should be measurable and monitorable with defined time frames.
PPs Submission: Being Complied A Decarbonization Study Report has been prepared by M/s. Econsus Environmental Solutions LLP, Nagpur, covering carbon emissions, carbon budgeting, sequestration, and offset strategies. The same approach is being followed for the expansion project. Report submitted to IRO; acknowledgement copy enclosed		Date: 19/11/2025
31	Human Health Environment	Emergency preparedness plan based on the Hazard identification and Risk Assessment (HIRA) and Disaster Management Plan shall be implemented.
PPs Submission: Complied An Emergency Preparedness Plan, based on Hazard Identification and Risk Assessment (HIRA) and the Disaster Management Plan (DMP), has been prepared, implemented, and is being followed regularly.		Date: 19/11/2025
32	Human Health Environment	The project proponent shall carry out heat stress analysis for the workmen who work in high temperature work zone and provide Personal Protection Equipment (PPE) as per the norms.
PPs Submission: Complied Heat Stress Analysis has been conducted for workmen in high-temperature zones. PPEs have been provided as per statutory norms. Photographs enclosed		Date: 19/11/2025
33	Human Health Environment	Occupational health surveillance of the workers shall be done on a regular basis and records maintained.

PPs Submission: Complied Occupational Health Surveillance (OHS) is conducted regularly, and records are maintained as per the Factories Act. Health check-up programs are organized periodically for employees, workers, and nearby village residents. Photographs enclosed.		Date: 19/11/2025
34	Corporate Environmental Responsibility	The project proponent shall comply with the provisions contained in this Ministry's OM vide F.No. 22-65/2017-IA.III dated 30/09/2020. As part of Corporate Environment Responsibility (CER) activity, company shall adopt villages based on the socio-economic survey and undertake community developmental activities in consultation with the village Panchayat and the District Administration as committed.
PPs Submission: Complied As part of the Corporate Environment Responsibility (CER) activity: Free health and education facilities are provided to local communities. Modern housing with all amenities is provided for employees and workers. A separate budget is maintained for OHS within and outside the campus. Medical camps are conducted regularly with specialist doctors, and free medicines are distributed, Dispensary and ambulance facilities are available for villagers. Free education is provided to employees and villagers children up to Junior College. Photographs enclosed.		Date: 19/11/2025
35	Corporate Environmental Responsibility	The company shall have a well laid down environmental policy duly approve by the Board of Directors. The environmental policy should prescribe for standard operating procedures to have proper checks and balances and to bring into focus any infringements/deviation/violation of the environmental / forest / wildlife norms / conditions. The company shall have defined system of reporting infringements / deviation / violation of the environmental / forest / wildlife norms / conditions and / or shareholders / stake holders. The copy of the board resolution in this regard shall be submitted to the MoEF&CC as a part of six-monthly report.
PPs Submission: Complied The company has a Safety, Health and Environmental Policy, approved by the Board of Directors, and implemented in line with the prescribed guidelines. Copy enclosed. Environmental policy Copy enclosed		Date: 19/11/2025
36	Corporate Environmental Responsibility	A separate Environmental Cell both at the project and company head quarter level, with qualified personnel shall be set up under the control of senior Executive, who will directly to the head of the organization.
PPs Submission: Complied A dedicated Environmental Cell has been established under the control of a Senior Executive at both project and corporate levels. Copy enclosed		Date: 19/11/2025
37	MISCELLANEOUS	The project proponent shall make public the environmental clearance granted for their project along with the environmental conditions and safeguards at their cost by prominently advertising it at least in two local newspapers of the District or State, of which one shall be in the vernacular language within seven days and in addition this shall also be displayed in the project proponent's website permanently.
PPs Submission: Complied The Environmental Clearance (EC) has been published in two local newspapers (one vernacular) and permanently displayed on the company website https://www.nclind.com/environmental-statement/		Date: 19/11/2025
38	MISCELLANEOUS	The copies of the environmental clearance shall be submitted by the project proponents to the Heads of local bodies, Panchayats and

		Municipal Bodies in addition to the relevant offices of the Government who in turn has to display the same for 30 days from the date of receipt.
PPs Submission: Complied Copies of the EC have been submitted to local bodies, Panchayats, and Municipal offices. Copies enclosed		Date: 19/11/2025
39	MISCELLANEOUS	The project proponent shall upload the status of compliance of the stipulated environment clearance conditions, including results of monitored data on their website and update the same on half-yearly basis.
PPs Submission: Complied Six-monthly compliance reports, including monitored data, are submitted to MoEFCC Regional Office and updated on the company website. Acknowledgement enclosed Compliance ID: 72642217 Tracking No.: EC/M/COMPLIANCE/7264217/2025		Date: 19/11/2025
40	MISCELLANEOUS	The project proponent shall monitor the criteria pollutants level namely; PM10, SO2, NOx (ambient levels as well as stack emissions) or critical sectoral parameters, indicated for the projects and display the same at a convenient location for disclosure to the public and put on the website of the company.
PPs Submission: Complied Ambient air quality and stack emissions are monitored monthly by a MoEFCC and NABL accredited laboratory. Results are submitted with compliance reports and displayed at the main gate and on the company website. Photographs enclosed.		Date: 19/11/2025
41	MISCELLANEOUS	The project proponent shall submit six-monthly reports on the status of the compliance of the stipulated environmental conditions on the website of the ministry of Environment, Forest and Climate Change at environment clearance portal.
PPs Submission: Complied Six-monthly compliance reports are also uploaded on the MoEFCC portal. Submitted via Letter No. NCL/QC/ENV/2025-26/05, dated 19.05.2025.		Date: 19/11/2025
42	MISCELLANEOUS	The project proponent shall submit the environmental statement for each financial year in Form-V to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently and put on the website of the company.
PPs Submission: Complied Environmental Statement Form V for FY 2024 25 has been submitted to TSPCB and uploaded on the company website Letter No. NCL/QC/ENV/2025-26/358 dated 29.09.2025.		Date: 19/11/2025
43	MISCELLANEOUS	The project proponent shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities, commencing the land development work and start of production operation by the project.
PPs Submission: Complied All other environmental clearance conditions, including future expansion, legal compliance, and monitoring obligations, are being followed as per MoEFCC guidelines.		Date: 19/11/2025
44	MISCELLANEOUS	The project proponent shall abide by all the commitments and recommendations made in the EIA/EMP report, commitment made during Public Hearing and also that during their presentation to the

		Expert Appraisal Committee.
PPs Submission: Complied Followed as per Guidelines.		Date: 19/11/2025
45	MISCELLANEOUS	The PP shall put all the environment related expenditure, expenditure related to Action Plan on the PH issues, and other commitments made in the EIA/EMP Report etc. in the company web site for the information to public/public domain. The PP shall also put the information on the left over funds allocated to EMP and PH as committed in the earlier ECs and shall be carried out and spent in next three years, in the company web site for the information to public/public domain.
PPs Submission: Complied Followed as per Guidelines.		Date: 19/11/2025
46	MISCELLANEOUS	No further expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment, Forests and Climate Change (MoEF&CC).
PPs Submission: Complied Followed as per Guidelines.		Date: 19/11/2025
47	MISCELLANEOUS	Concealing factual data or submission of false/fabricated data may result in revocation of this environmental clearance and attract action under the provisions of Environment (Protection) Act, 1986.
PPs Submission: Complied Followed as per Guidelines.		Date: 19/11/2025
48	MISCELLANEOUS	The Ministry may revoke or suspend the clearance, if implementation of any of the above conditions is not satisfactory.
PPs Submission: Complied Followed as per Guidelines.		Date: 19/11/2025
49	MISCELLANEOUS	The Ministry reserves the right to stipulate additional conditions if found necessary. The Company in a time bound manner shall implement these conditions.
PPs Submission: Complied Followed as per Guidelines.		Date: 19/11/2025
50	MISCELLANEOUS	The Regional Office of this Ministry shall monitor compliance of the stipulated conditions. The project authorities should extend full cooperation to the officer (s) of the Regional Office by furnishing the requisite data / information/monitoring reports.
PPs Submission: Complied Followed as per Guidelines.		Date: 19/11/2025
51	MISCELLANEOUS	Any appeal against this EC shall lie with the National Green Tribunal, if preferred, within a period of 30 days as prescribed under Section 16 of the National Green Tribunal Act, 2010.

PPs Submission: Complied
Followed as per Guidelines.

Date:
19/11/2025

Visit Remarks

Last Site Visit Report Date:

08/01/2024

Additional Remarks:

Submission of compliance report for the Reporting period
1 Dec (April to September 2025) for Ms. NCL Industries
Limited, Cement Plant. EC File No J-11011/576/2008-
IA.II(I) Dated: 16-06-2023

Note: This acknowledgement is as per the details submitted by project proponent. In no way is this document to be considered as conclusion on any action on the compliance of the project. This is strictly for the project proponent's reference purpose.